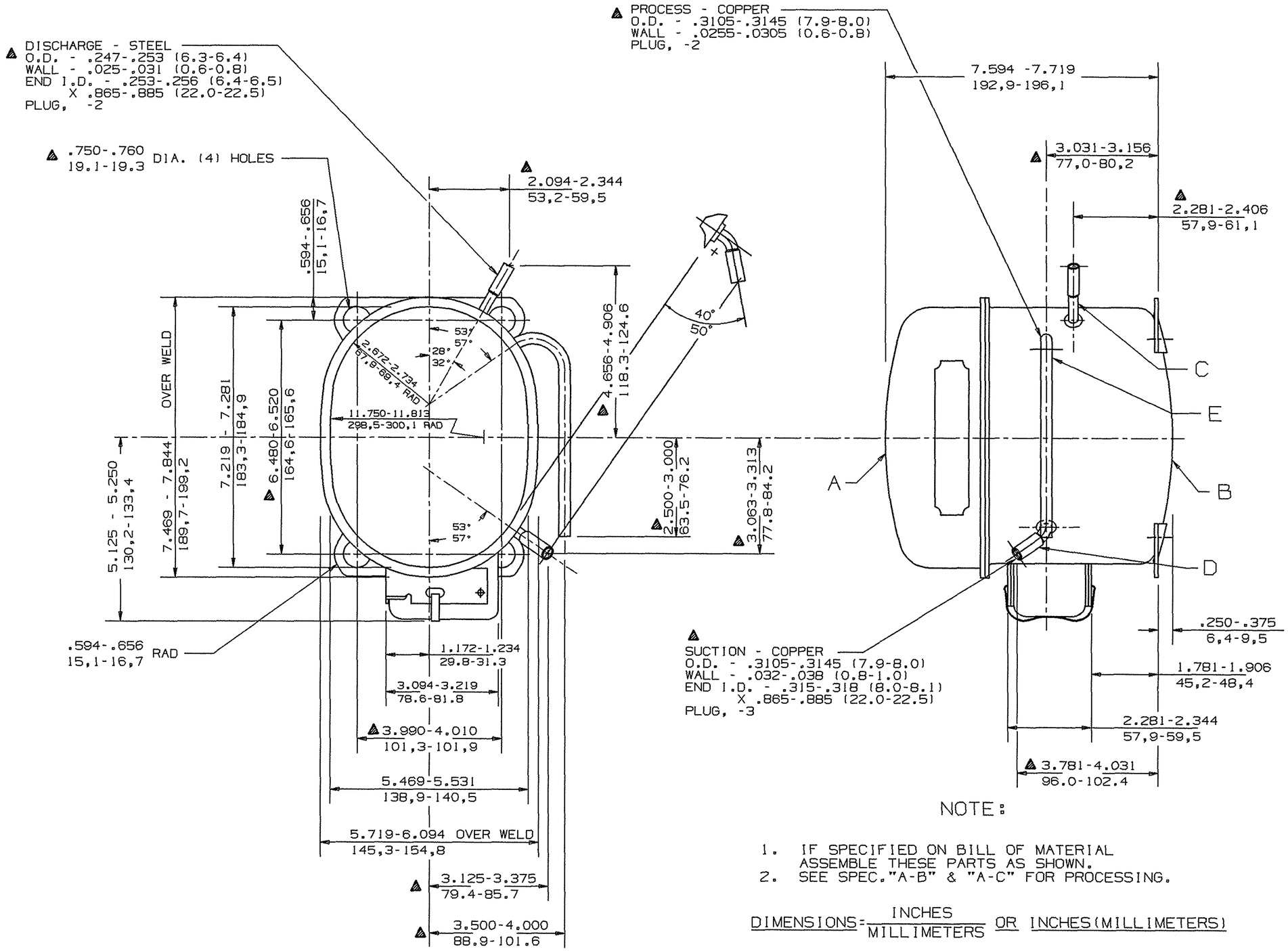
PART NO.
DCAE-614



NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
▨ = CATEGORY III
= CATEGORY IV

AE

A	32095
B	HA531-12
C	34358-2
D	34575
E	34442

LT	LC	CHANGE	DATE
M	—	Q.A. SYMBOLS ADDED #221145	HB 1/23/90 **
L	-	PROCESS TUBE RELOCATED TO HORIZ. POS. #213768	HB 4-9-86
K	—	REDRAWN NO CHANGE #212377	HB 4-9-86

THIS DRAWING IS THE PROPRIETARY PROPERTY OF TECUMSEH PRODUCTS COMPANY (TECUMSEH) AND CONTAINS INFORMATION BELONGING TO TECUMSEH. IT IS LOANED SUBJECT TO THE RECIPIENT'S AGREEMENT THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN SHALL BE COPIED OR DUPLICATED IN ANY SPECIFIC CONDITION THAT NEITHER IT THEREON OR DISCLOSED THEREIN SHALL BE USED FOR THE MANUFACTURE OF ANY ITEMS WITHOUT THE EXPRESS WRITTEN CONSENT OF TECUMSEH. ANY USE OF THIS INFORMATION ONLY AS EXPRESSLY AND SPECIFICALLY AUTHORIZED IN WRITING BY TECUMSEH. IF THIS DRAWING IS LOANED NOT BE COPIED OR DUPLICATED IN ANY MANNER WHATSOEVER WITHOUT TECUMSEH'S PRIOR EXPRESS AND WRITTEN CONSENT AND SHALL BE RETURNED UPON REQUEST THEREOF TO TECUMSEH AT THE ADDRESS FROM WHICH IT WAS RECEIVED. SUCH REQUEST IS MADE

DO NOT SCALE THIS DRAWING ALL FERROUS MATERIAL MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
BRODERICK 4-9-86	M'STAUGHEY 1-26-90	BLANCHEN	1"=2"	

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

PART NO. DCAE-614

INTERNAL USE ONLY
@UGIIDISK1:BRODERICK:AE-DCAE-614.REVM.PRT